



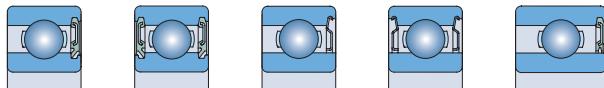
## Deep groove ball bearing



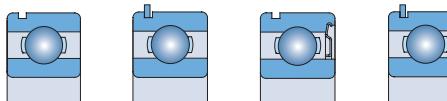
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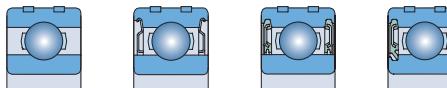
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# Deep groove ball bearings

**HRB** deep groove ball bearings are of non-separable type, in which the depth of the inner and outer ring grooves enables the bearings to accommodate radial loads, axial loads in either direction and combined loads, suitable at high speeds.

## Single row basic design bearings

**HRB** manufactures different series of deep groove ball bearings of open basic design, shown Fig 1. There is no any special requirement of mounting and sealing for such bearings, widely used in machinery.

## Bearings with shield(s) or seal(s)

In addition to open basic groove ball bearings, HRB also produces closed deep groove ball bearings to avoid independent relubrication as standard products to supply, i.e., with one shield (type Z), or two shields (type 2Z); with one seal (type RZ) or two seals (type 2RZ); RS1 and 2RS1 rubbing sealed bearings can be supplied as well. These bearings are filled with the correct quantity of grease while manufacturing, suitable for lower speeds. They must not be washed and relubricated before being mounted. This grease can keep bearings from rust and leaking. These bearings can serve many kinds of machines, especially suitable for poor environment which needs bearing to have self-sealed function. The quantity of grease is related to the bearing dimension and usage conditions, i.e., about 25 to 35% of the free space is filled with grease.

## Bearings with snap ring groove and snap ring

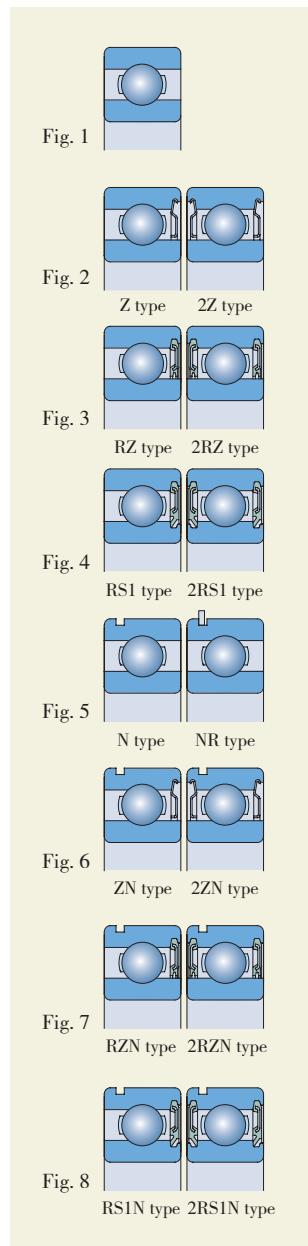
**HRB** produces deep groove ball bearings with snap ring groove and snap ring in the outer ring (shown in Fig.5~8), which simplify the design of their housings, that is the bearing is located in the housing by snap ring. These bearings can be selected for the use of restricted space. The sizes of snap ring grooves and snap rings are listed in bearing tables.

## Low noise bearings

**HRB** supplies low noise bearings, such as acceleration level low noise bearings with designation suffix Z1, Z2 and Z3, much lower with designation suffix Z4 to meet the silent requirement of air conditioner motors. High speed level low noise bearings can also be supplied, with designation suffix V1, V2 and V3. **HRB** can make more variances in every type deep groove ball bearings, on customer's request. Various tolerance classes and vibration levels of these bearings can be provided as well.

## Dimensions

The boundary dimensions of **HRB** deep groove ball bearings listed in bearing tables are in accordance with ISO15-1981. The dimensions of the snap ring grooves and snap rings are in conformity with ISO464-1976.



## Angular misalignment

Single row deep groove ball bearings have very limited capability to make self-alignment. The allowable angular misalignment between the inner and outer rings depends on the radial internal clearance of the running bearing, the bearing internal design and the forces and torques exerting on it, while the max allowable angular error must be restricted in order to prevent from over stress arising. Because of the above-mentioned complicated relations among these factors, the exact value for the max angular misalignment can not be given, but under normal working conditions, it is usually between 2 and 10 minutes of radian. Precaution: the bearing noise level will be increased when the angular misalignment arise considerable between the inner and outer rings during bearings running.

Double row deep groove ball bearings can take 2 minutes of radian of angular misalignment. Large angular misalignment would increase the unacceptable load between the balls and grooves, so that bearing life is shortened.

## Tolerances

**HRB** standard deep groove ball bearings are made to normal tolerance class P0. And high precision products of tolerance classes P6, P5, P4 and P2 can also be supplied.

## Internal clearance

**HRB** ordinary deep groove ball bearings have C0 group internal clearance. These products with radial internal clearance larger or smaller than the normal can also be available. HRB double row deep groove ball bearings are usually manufactured to normal level radial internal clearance. Among them back-to-back or face-to-face paired bearings are often supplied with two ways: less axial internal clearance with designation suffix CA, or light preload with designation suffix GA shown in Table Internal axial clearances and preloads for 60, 62 and 63 series paired bearings are given in the below table.

Internal axial clearances and preloads for 60, 62 and 63 series paired bearings

Bore d over	Incl.	Internal axial clearance CA		Preload GA		
		min	max	bearing series		
				60	62	63
	mm	$\mu\text{m}$		N		
--	10	15	35	30	30	
10	18	20	40	50	50	100
18	30	25	45	100	100	100
30	50	35	55	100	100	100
50	80	40	70	200	200	350
80	120	50	80	300	400	600
120	180	60	100	500	700	900
180	250	70	110	800	1000	1200

On customers' request, the relevant data can be supplied for the large size bearings

## Cages

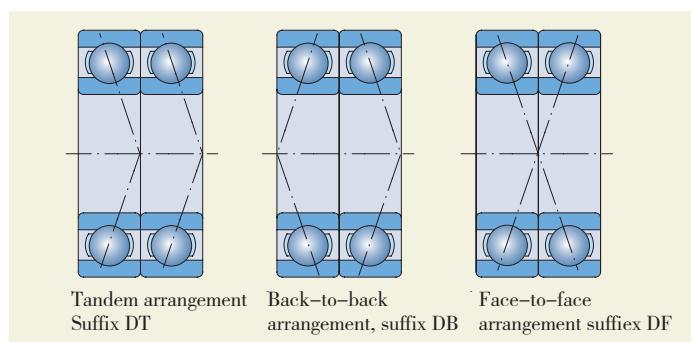
Bearings series	Pressed steel cage	Machined brass cage	Nylon 66 cage
—	bearing size <sup>(1)</sup>		
60	incl. 30	over 32	—
62	incl. 30	over 32	—
63	incl. 24	over 26	—
64	incl. 18	over 20	—
160	all	—	—
618	—	over 40	00~38
619	all	—	—
622	all	—	—
623	all	—	—

(1)The last two numbers in bearing designation

Usually deep groove ball bearings are fitted with a pressed ribbon cage, e.g.: nylon 66 or machined brass cages

## Paired single row deep groove ball bearings

When the supporting capability of a single row deep groove ball bearing is not sufficient or a shaft has to be located in double directions with the same specified internal axial clearance, **HRB** can supply paired single row deep groove ball bearings on customer's requirement. During manufacture, these bearings are matched in pairs so that an even load distribution will be obtained when mounted, in stead of using shims or other means to make adjustment. Depending on individual paired requirements, the following three arrangements of bearing pairs are available for different applications.



In tandem arrangement, the load action lines are parallel each other, so that the paired bearings can only carry axial loads in one direction which are distributed in each bearing. When any axial loads in the reverse direction need to be carried, a third bearing has to be added and adjusted against them.

In back-to-back arrangement, the load action lines diverge at the bearing axis, so that axial loads can be carried in either direction, but only by one bearing of the paired bearings. This arrangement is a more rigid bearing arrangement which can also take tilting moment.

In face-to-face arrangement, the load action lines converge at the bearing axis, so that axial loads can be carried in either direction, but only by one bearing of the paired bearings. This arrangement can not accommodate tilting moment. In order to ensure a defined position order of paired bearings for ready mounting, a symbol "V" is marked on the outer rings of each bearing pair. The bearing must be mounted in the order of its symbol "V" so as to achieve satisfied operation. These bearings are packaged in each defined pair for delivery.

## Speeds of bearing pairs

The speeds given in bearing tables are only for single bearings. The bearing pair can reach an operating speed, about 20% lower than the allowable operating speed of the single bearing.

## Load carrying capacity of bearing pairs

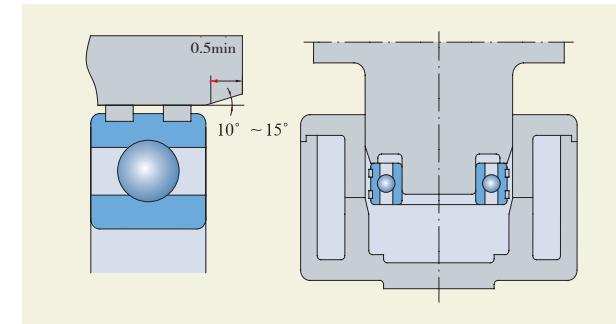
The basic dynamic load ratings and basic static load ratings given in bearing tables are only for single bearings. For bearing pairs, the basic dynamic load rating should be multiplied by 1.62, the basic static load rating multiplied by 2.

### Expansion compensation for deep groove ball bearings

The boundary dimensions of these bearings are the same as relevant normal bearings, only additionally with circular grooves on the outer ring diameter surface which are filled with polymeric material of high expansion factor.

On design, the thermal expansion ratio of the polymeric material outside diameter must closely approach to that of the light metal bearing housing bore. Therefore, the bearings can be allowed greater expansion in wider temperature range without outer ring deformation when working in the light metal bearing housing.

While a deep groove ball bearing with expansion compensation is pressed into a bearing housing, never damage the polymeric material which is the key point. Hence, the inlet of the bearing housing bore has to be cornered 10 to 15°. And during mounting, tilting the bearing is not allowed; better to utilize the shown device to press it into the housing bore.



Heating or cooling mounting is not suitable for these bearings because the polymeric material would be spoiled. Additionally, the allowable load rating  $C_p$  (see bearing tables) of a bearing is decided on the basis of its outer ring strength. When selecting a bearing, the max load rating cannot be allowed to go beyond the  $C_p$  value.

In general, the C3 group internal clearance is adopted for these bearings.

## Double row deep groove ball bearings

The design of **HRB** double row deep groove ball bearings is similar to that of HRB single row deep groove ball bearings, without filling slot, so that they can carry axial loads in either direction.

### Equivalent dynamic load

Deep groove ball bearings can generally carry radial and axial combined loads which have to be converted to equivalent dynamic load. The equivalent dynamic load not only depends on the ratio between the axial load and basic static load rating but also is under the influence of the radial internal clearance. The greater the radial internal clearance is, the greater the axial carrying ability becomes.

when  $F_a/F_r > e$

$$P = X F_r + Y F_a \quad (\text{KN})$$

when  $F_a/F_r \leq e$

$$P = F_r \quad (\text{KN})$$

For back-to-back or face-to-face paired bearings

when  $F_a/F_r > e$

$$P = 0.75 F_r + Y_2 F_a \quad (\text{KN})$$

when  $F_a/F_r \leq e$

$$P = F_r + Y_1 F_a \quad (\text{KN})$$

Where

P—equivalent dynamic load (KN)

$F_r$ —radial load (KN)

$F_a$ —axial load (KN)

X—radial load factor (KN)

$Y_1, Y_2$ —axial load factors (KN)



#### Equivalent static load

The equivalent static load is defined as that of hypothetical static load, which would have the same influence on the totally constant deformation magnitude of the contact portion between the rolling elements taking most of the loads, and the ring as actual loads if applied.

For single bearing or tandem paired bearings

$$P_0 = 0.6F_r + 0.5F_a \quad (\text{KN})$$

when  $P_0 < F_r$ ,  $P_0 = F_r$  (KN)

For back-to-back or face-to-face paired bearings

$$P_0 = F_r + 1.7F_a \quad (\text{KN})$$

where  $P_0$ —equivalent static load (KN)

Radial load factor X and axial load factor Y for single row deep groove ball bearings.

#### Single bearing or tandem paired bearings

$F_a/C_{or}$	Normal clearance			C3 clearance			C4 clearance		
	e	X	Y	e	X	Y	e	X	Y
0.025	0.22	0.56	2.0	0.31	0.46	1.75	0.40	0.44	1.42
0.04	0.24	0.56	1.8	0.33	0.46	1.62	0.42	0.44	1.36
0.07	0.27	0.56	1.6	0.36	0.46	1.46	0.44	0.44	1.27
0.13	0.31	0.56	1.4	0.41	0.46	1.30	0.48	0.44	1.16
0.25	0.37	0.56	1.2	0.46	0.46	1.14	0.53	0.44	1.05
0.50	0.44	0.56	1.0	0.54	0.46	1.00	0.56	0.44	1.00

Calculation factors for single row deep groove ball bearings

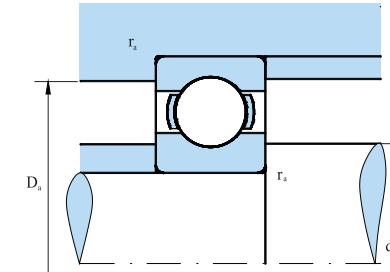
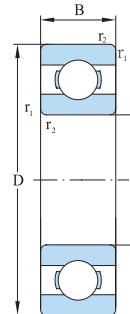
#### Back-to-back or face-to-face paired bearings

$F_a/C_{or}$	e	$Y_1$	$Y_2$
0.03	0.32	2	2.8
0.1	0.4	1.55	2.2
0.25	0.47	1.3	1.85



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## Deep groove ball bearings



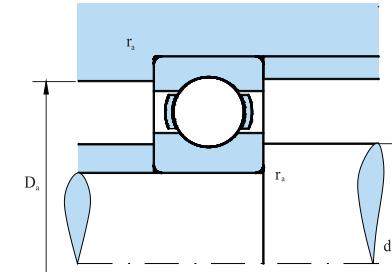
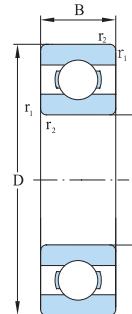
Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2</sub> min	kN	
					mm	Gr
625	5	16	5	0.3	1.46	0.56
635		19	6	0.3	2.24	0.863
606	6	17	6	0.3	2.19	0.865
626		19	6	0.3	2.23	0.895
636	7	22	7	0.3	3.3	1.35
607		19	6	0.3	2.24	0.895
627	7	22	7	0.3	3.28	1.36
637		26	6	0.3	3.34	1.35
608	8	22	7	0.3	3.28	1.36
628		24	8	0.3	3.32	1.43
638	8	28	9	0.3	3.53	1.94
609		24	7	0.3	3.32	1.43
629	9	26	8	0.3	4.55	1.96
639		30	10	0.6	5.1	2.23
61800 TN	10	19	5	0.3	1.83	0.924
61900		22	6	0.3	1.95	0.75
6000	10	26	8	0.3	4.59	1.97
6200		30	9	0.6	5.1	2.39
6300	10	35	11	0.6	7.66	3.47
61801 TN		21	5	0.3	1.91	1.04
61901	12	24	6	0.3	2.25	0.98
6001		28	8	0.3	5.1	2.39
16001	12	30	8	0.3	5.1	2.39
6201		32	10	0.6	6.76	3.05
6301	12	37	12	1	8.58	3.92
61802 TN		24	5	0.3	2.08	1.26
61802 TN	15	28	7	0.3	4.33	2.25
61902		24	5	0.3	2.08	1.26
6002	15	32	9	0.3	5.62	2.84
6202		35	11	0.6	7.66	3.72
6302	15		13	1	11.4	5.4
61803TN		17	26	5	0.3	2.22
						1.46

	Limiting speeds		Abutment and fillet dimensions			Mass kg	
	Grease r/min	Oil r/min	d <sub>a</sub> min	D <sub>a</sub> max	r <sub>a</sub> max		
			min				
43000	50000	7	14	0.3	0.0051		
36000	43000	7	17	0.3	0.009		
38000	45000	8	15	0.3	0.0081		
36000	43000	8	17	0.3	0.0083		
32000	38000	8.6	19.4	0.3	0.013		
38000	45000	9	17	0.3	0.0078		
32000	38000	9	20	0.3	0.0124		
30000	36000	9.6	23.4	0.3	0.024		
36000	43000	10	20	0.3	0.0117		
30000	36000	9.3	21	0.3	0.0172		
28000	34000	10.6	25.4	0.3	0.027		
32000	38000	11	22	0.3	0.0147		
28000	34000	11	24	0.3	0.0194		
24000	30000	12.6	25.8	0.3	0.034		
36000	43000	12	17	0.3	0.0054		
34000	40000	12	20	0.3	0.01		
30000	36000	12	24	0.3	0.0197		
24000	30000	14	26	0.6	0.0317		
20000	26000	14	31	0.6	0.0551		
32000	38000	14	19	0.3	0.0061		
30000	36000	14	22	0.3	0.011		
26000	32000	14	26	0.3	0.0215		
26000	32000	14	28	0.3	0.0192		
22000	28000	16	28	0.6	0.0366		
19000	24000	17	32	1	0.0633		
28000	34000	17	22	0.3	0.0072		
24000	30000	17	26	0.3	0.0155		
28000	34000	17	22	0.3	0.0072		
22000	28000	17	30	0.3	0.0308		
19000	24000	19	31	0.6	0.0452		
17000	20000	20	37	1	0.0827		
24000	30000	19	24	0.3	0.008		



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## Deep groove ball bearings



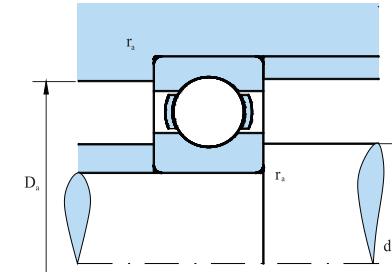
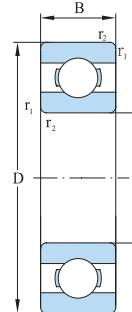
Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2</sub> min	kN	
					mm	Gr
61903	17	30	7	0.3	4.6	2.55
16003		35	8	0.3	6.5	3.36
6003		35	10	0.3	6.5	3.36
6203		40	12	0.6	10.3	4.79
6303		47	14	1	13.5	6.55
6403		62	17	1.1	22.9	10.8
61804 TN	20	32	7	0.3	3.48	2.23
61904		37	9	0.3	6.38	3.65
16004		42	8	0.3	7.9	4.45
6004		42	12	0.6	9.44	5.03
6204		47	14	1	12.9	6.65
6304		52	15	1	16	7.88
6404		72	19	1	31.1	15.2
60/22		44	12	0.6	9.4	5.05
62/22	22	50	14	1	12.9	6.8
63/22		56	16	1.1	18.5	9.25
61805 TN		37	7	0.3	3.84	2.8
61905	25	42	9	0.3	7.32	4.56
16005		47	8	0.3	8.84	5.63
6005		47	12	0.6	10.1	5.85
6205		52	15	1	14	7.87
6305		62	17	1.1	22.5	11.5
6405		80	21	1.5	37.3	18.8
60/28	28	52	12	0.6	10.7	6.63
62/28		58	16	1	16.6	9.54
63/28		68	18	1.1	25	12.1
61806 TN	30	42	7	0.3	4.15	3.32
61906		47	9	0.3	8.05	5.37
16006		55	9	0.3	11.2	7.36
6006		55	13	1	13.3	8.36
6206		62	16	1	19.5	11.3
6306		72	19	1.1	26.7	14.9

Designations	Limiting speeds			Abutment and fillet dimensions			Mass kg	
	Grease r/min	Oil r/min	d <sub>a</sub> min	min				
				d <sub>a</sub> max	r <sub>a</sub> max			
61903	22000	28000	19	28	0.3	0.0177		
16003	19000	24000	19	33	0.3	0.0321		
6003	19000	24000	19	33	0.3	0.0392		
6203	17000	20000	21	36	0.6	0.0648		
6303	16000	19000	22	42	1	0.116		
6403	12000	15000	23.5	55.5	1	0.27		
61804 TN	19000	24000	22	30	0.3	0.0181		
61904	18000	22000	22	35	0.3	0.0377		
16004	17000	20000	22	40	0.3	0.0506		
6004	17000	20000	24	38	0.6	0.0698		
6204	15000	18000	25	42	1	0.103		
6304	13000	16000	26.5	45.5	1	0.146		
6404	10000	13000	26.5	65.5	1	0.402		
60/22	17000	20000	26	40	0.6	0.074		
62/22	14000	16000	27	45	1	0.117		
63/22	13000	16000	28.5	49.5	1	0.177		
61805 TN	17000	20000	27	35	0.3	0.0218		
61905	16000	19000	27	40	0.3	0.0433		
16005	14000	17000	27	45	0.3	0.0583		
6005	15000	18000	29	43	0.6	0.0804		
6205	12000	15000	30	47	1	0.128		
6305	11000	14000	31.5	55.5	1	0.227		
6405	9000	11000	33	72	1.5	0.532		
60/28	14000	16000	32	48	0.6	0.101		
62/28	12000	14000	33	53	1	0.174		
63/28	10000	13000	34.5	61.5	1	0.292		
61806 TN	15000	18000	32	40	0.3	0.0255		
61906	14000	17000	32	45	0.3	0.0486		
16006	12000	15000	32	53	0.3	0.0885		
6006	12000	15000	35	50	1	0.117		
6206	10000	13000	35	57	1	0.203		
6306	9000	11000	36.5	65.5	1	0.355		



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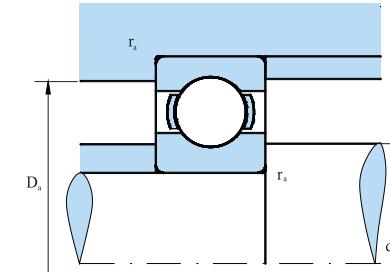
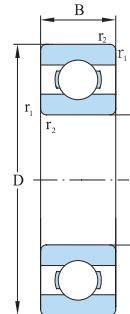
Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2</sub> min	Gr	Cor
					mm	
					kN	
6406	30	90	23	1.5	47.3	24.5
60/32	32	58	13	1	13.3	8.39
62/32		65	17	1	21.2	12.5
63/32		75	20	1.1	29.9	17
61807 TN		47	7	0.3	4.29	3.6
61907		55	10	0.6	9.54	6.83
16007		62	9	0.3	13.1	9.12
6007	35	62	14	1	16	10.3
6207		72	17	1.1	25.6	15.5
6307		80	21	1.5	33.4	19.2
6407		100	25	1.5	55.3	31
61808 TN		52	7	0.3	4.52	4.1
61908		62	12	0.6	12.2	8.9
16008		68	9	0.6	13.5	10
6008	40	68	15	1	16.8	11.6
6208		80	18	1.1	27.6	17.4
6308		90	23	1.5	40.8	24
6408		110	27	2	63.8	36.6
61809 TN		58	7	0.3	4.73	4.5
61909		68	12	0.6	14.2	10.9
16009		75	10	0.6	15.6	12.2
6009	45	75	16	1	19.9	14
6209		85	19	1.1	31.2	20.4
6309		100	25	1.5	48.9	29.3
6409		120	29	2	72.9	42.6
61810 TN		65	7	0.3	4.93	4.94
61910		72	12	0.6	14.6	11.7
16010		80	10	0.6	16.1	13.11
6010	50	80	16	1	20.7	15.4
6210		90	20	1.1	35.1	23.2
6310		110	27	2	57.6	35.3
6410		130	31	2.1	83.3	49.3

Designations	Limiting speeds			Abutment and fillet dimensions			Mass kg	
	Grease r/min	Oil r/min	d <sub>a</sub> min	min				
				d <sub>a</sub> max	r <sub>a</sub> max			
6406	8500	10000	38	82	1.5	0.731		
60/32	12000	14000	37	53	1	0.129		
62/32	10000	12000	37	60	1	0.231		
63/32	9000	11000	38.5	68.5	1	0.392		
61807 TN	13000	16000	37	45	0.3	0.0289		
61907	11000	14000	39	51	0.6	0.0777		
16007	10000	13000	37	60	0.3	0.11		
6007	10000	13000	40	57	1	0.152		
6207	9000	11000	41.5	65.5	1	0.285		
6307	8500	10000	43	72	1.5	0.455		
6407	7000	8500	43	92	1.5	0.925		
61808 TN	11000	14000	42	50	0.3	0.0325		
61908	10000	13000	44	58	0.6	0.114		
16008	9500	12000	42	66	0.3	0.127		
6008	9500	12000	45	63	1	0.189		
6208	8500	10000	46.5	73.5	1	0.373		
6308	7500	9000	48	82	1.5	0.641		
6408	6700	8000	49	101	2	1.24		
61809 TN	9500	12000	47	56	0.3	0.0408		
61909	9000	11000	49	64	0.6	0.131		
16009	9000	11000	49	71	0.6	0.167		
6009	9000	11000	50	70	1	0.242		
6209	7500	9000	51.5	78.5	1	0.42		
6309	6700	8000	53	92	1.5	0.853		
6409	6000	7000	54	111	2	1.56		
61810 TN	9000	11000	52	63	0.3	0.0555		
61910	8500	10000	54	68	0.6	0.139		
16010	8500	10000	54	76	0.6	0.182		
6010	8500	10000	55	75	1	0.262		
6210	7000	8500	56.5	83.5	1	0.467		
6310	6300	7500	59	101	2	1.1		
6410	5300	6300	61	119	2	1.92		



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## Deep groove ball bearings



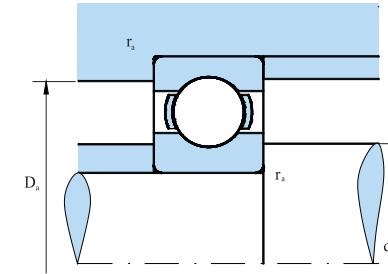
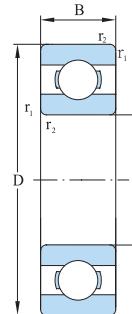
Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2min</sub>	Gr	Cor
					mm	
61811 TN	55	72	9	0.3	9.07	8.45
61911		80	13	1	18.9	15.1
16011		90	11	0.6	19.1	16.2
6011		90	18	1.1	26.7	20.1
6211		100	21	1.5	43.4	29.2
6311		120	29	2	71.6	44.8
6411		140	33	2.1	101	62.3
61812 TN	60	78	10	0.3	10.3	9.91
61912		85	13	1	19.4	16.2
16012		95	11	0.6	19.9	17.5
6012		95	18	1.1	30.2	23
6012 M		95	18	1.1	30.2	23
6212		110	22	1.5	47.8	32.9
6312		130	31	2.1	81.9	51.8
6412		150	35	2.1	109	70.1
61813 TN	65	85	10	0.6	10.8	10.7
61913		90	13	1	19.9	17.5
16013		100	11	0.6	20.7	18.6
6013		100	18	1.1	31.9	24.9
6013 M		100	18	1.1	31.9	24.9
6213		120	23	1.5	50.7	37.1
6313		140	33	2.1	92.8	59.7
6313 M		140	33	2.1	92.8	59.7
6413		160	37	2.1	118	78.6
61814 TN	70	90	10	0.6	11.2	11.5
61914		100	16	1	23.7	21.1
16014		110	13	0.6	24.3	22.5
6014		110	20	1.1	38.7	30.4
6014 M		110	20	1.1	38.7	30.4
6214		125	24	1.5	55.8	41.1
6314		150	35	2.1	104	68
6414		180	42	3	135	96.2

Grease	Oil	Limiting speeds			Mass kg	
		r/min	Abutment and fillet dimensions			
			d <sub>a</sub> min	D <sub>a</sub> max		
8500	10000	57	70	0.3	0.0806	
8000	9500	60	75	1	0.18	
7500	9000	59	86	0.6	0.267	
7500	9000	61.5	83.5	1	0.382	
6300	7500	63	92	1.5	0.609	
5600	6700	64	111	2	1.35	
5000	6000	66	129	2	2.3	
7500	9000	62	76	0.3	0.101	
7500	9000	65	80	1	0.193	
6700	8000	64	91	0.6	0.285	
6700	8000	66.5	88.5	1	0.399	
6700	8000	66.5	88.5	1	0.497	
6000	7000	68	102	1.5	0.804	
5000	6000	71	119	2	1.71	
4800	5600	71	139	2	2.78	
7000	8500	69	81	0.6	0.127	
6700	8000	70	85	1	0.206	
6300	7500	69	96	0.6	0.303	
6300	7500	71.5	93.5	1	0.416	
6300	7500	71.5	93.5	1	0.553	
5300	6300	73	112	1.5	1.04	
4800	5600	76	129	2	2.11	
5600	4800	76	129	2	2.11	
4500	5300	76	149	2	3.36	
6700	8000	74	86	0.6	0.135	
6300	7500	75	95	1	0.342	
6000	7000	74	106	0.6	0.447	
6000	7000	76.5	103.5	1	0.586	
6000	7000	76.5	103.5	1	0.757	
5000	6000	78	117	1.5	1.12	
4500	5300	81	139	2	2.55	
3800	4500	83	167	2.5	4.95	



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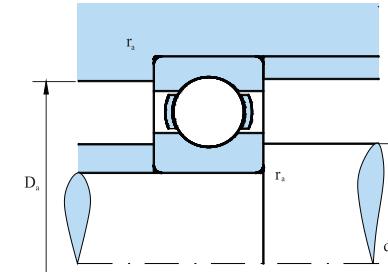
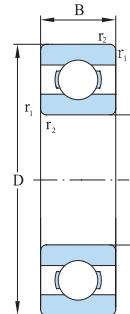
Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2</sub> min	Cr	Cor
					mm	
61815 TN	75	95	10	0.6	11.3	11.9
61915		105	16	1	23.4	22.5
16015		115	13	0.6	25	23.9
6015		115	20	1.1	40.3	33.2
6015 M		115	20	1.1	40.3	33.2
6215		130	25	1.5	60.8	45.4
6215 M		130	25	1.5	60.8	45.4
6315		160	37	2.1	113	77
6315 M		160	37	2.1	113	77
6415		190	45	3	153	114
61816 TN	80	100	10	0.6	11.6	12.7
61916		110	16	1	25	23.9
16016		125	14	0.6	31.9	29.7
6016		125	22	1.1	42.4	35.6
6016 M		125	22	1.1	42.4	35.6
6216		140	26	2	71.5	54.3
6316		170	39	2.1	123	86.5
6416		200	48	3	163	125
61817 TN	85	110	13	1	16	16.8
61917		120	18	1.1	31.9	29.7
16017		130	14	0.6	32.8	31.5
6017		130	22	1.1	47.3	40.1
6017 M		130	22	1.1	47.3	40.1
6217		150	28	2	77.2	59.3

Grease	Oil	Limiting speeds			Mass kg	
		r/min	Abutment and fillet dimensions			
			d <sub>a</sub> min	D <sub>a</sub> max		
6300	7500	79	91	0.6	0.143	
6000	7000	80	100	1	0.362	
5600	6700	79	111	0.6	0.471	
5600	6700	81.5	108.5	1	0.617	
5600	6700	81.5	108.5	1	0.804	
4800	5600	83	122	1.5	1.2	
4800	5600	83	122	1.5	1.45	
4300	5000	86	149	2	3.05	
4300	5000	86	149	2	3.77	
3600	4300	88	177	2.5	6.8	
6000	7000	84	96	0.6	0.152	
5600	6700	85	105	1	0.382	
5300	6300	84	121	0.6	0.606	
5300	6300	86.5	118.5	1	0.858	
5300	6300	86.5	118.5	1	1.08	
4500	5300	89	131	2	1.45	
3800	4500	91	159	2	3.61	
3400	4000	93	187	2.5	8	
5300	6300	90	105	1	0.268	
5300	6300	91.5	113.5	1	0.525	
5000	6000	89	126	0.6	0.63	
5000	6000	91.5	123.5	1	0.88	
5000	6000	91.5	123.5	1	1.12	
4300	5000	94	141	2	1.83	



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## Deep groove ball bearings



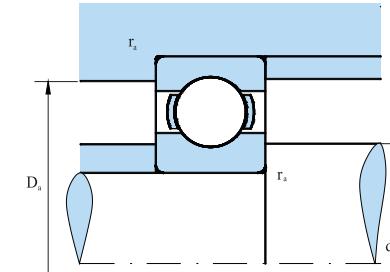
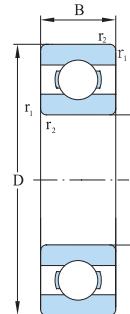
Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2min</sub>	Gr	Cor
					mm	
6217 M	85	150	28	2	77.2	59.3
6317		180	41	3	133	96.6
6417		210	52	4	174	137
61818 TN		115	13	1	16.5	18
61918		125	18	1.1	32.8	31.5
61918 M		125	18	1.1	32.8	31.5
16018		140	16	1	42.5	39.2
16018 M		140	16	1	42.5	39.2
6018		140	24	1.5	52.3	45.1
6018 M		140	24	1.5	52.3	45.1
6218	90	160	30	2	96.1	71.5
6318		190	43	3	143	107
6418		225	54	4	186	150
61819 TN		120	13	1	18.6	18.6
61919		130	18	1.1	33.7	33.3
16019		145	16	1	43.9	42
6019		145	24	1.5	58	50.1
6219 M		170	32	2.1	109	81.7
6219		170	32	2.1	109	81.7
6319		200	45	3	153	118
6419	95	240	55	4	203	170
6419 M		240	55	4	203	170
61820 TN		125	13	1	16.9	19.1
61920		140	20	1.1	43.9	42
61920 M		140	20	1.1	43.9	42
16020		150	16	1	46.3	44.8
6020		150	24	1.1	63.7	50.4
6020 M		150	24	1.1	63.7	50.4
6220		180	34	2.1	122	92.7
6320		215	47	3	173	140
6420	100	250	58	4	224	195
6420 M		250	58	4	224	195

Designations	Limiting speeds			Abutment and fillet dimensions			Mass kg	
	Grease r/min	Oil r/min	d <sub>a</sub> min	D <sub>a</sub> max	r <sub>a</sub> max			
			min					
4300	5000	94	141	2	1.91			
3600	4300	98	167	2.5	4.3			
3200	3800	101	194	3	9.5			
5300	6300	95	110	1	0.282			
5000	6000	96.5	118.5	1	0.559			
5000	6000	96.5	118.5	1	0.68			
4800	5600	95	135	1	0.845			
4800	5600	95	135	1	0.941			
4800	5600	98	132	1.5	1.16			
4800	5600	98	132	1.5	1.39			
3800	4500	99	151	2	2.18			
3400	4000	103	177	2.5	5			
3000	3600	106	209	3	11.5			
5000	6000	100	115	1	0.295			
4800	5600	101.5	123.5	1	0.586			
4500	5300	100	140	1	0.884			
4500	5300	103	137	1.5	1.18			
3600	4300	106	159	2	3.26			
3600	4300	106	159	2	2.64			
3200	3800	108	187	2.5	5.78			
3000	3500	113	222	3	13.4			
3000	3500	113	222	3	13.4			
4800	5600	105	120	1	0.308			
4500	5300	106.5	133.5	1	0.786			
4500	5300	106.5	133.5	1	0.96			
4300	5000	105	145	1	0.912			
4300	5000	108	142	1.5	1.22			
4300	5000	108	169	2	1.4			
3400	4000	111	169	2	3.15			
3000	3600	113	202	2.5	7.11			
2900	3400	118	232	3	12.8			
2900	3400	118	232	3	15.4			



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## Deep groove ball bearings



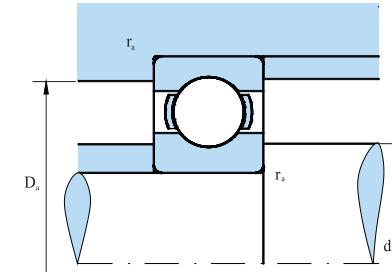
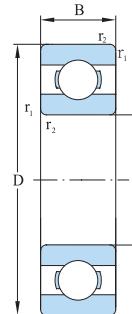
Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2min</sub>	Gr	Cor
					mm	
61821 TN	105	130	13	1	17.4	20.4
61921		145	20	1.1	46.3	44.8
16021		160	18	1	52	51
6021		160	26	2	69.8	61.2
6021 M		160	26	2	69.8	61.2
6221		190	36	2.1	133	104
6321		225	49	3	182	153
61822 TN		140	16	1	24.3	27.2
61922		150	20	1.1	47.8	47.7
16022		170	19	1	57.2	57
6022	110	170	28	2	75.1	67.3
6022 M		170	28	2	75.1	67.3
6222		200	38	2.1	144	117
6222 M		200	38	2.1	144	117
6322		240	50	3	203	180
61824 TN	120	150	16	1	25	26
61924		165	22	1.1	57.2	56.9
61924 M		165	22	1.1	57.2	56.9
16024		180	19	1	60.5	64
16024 M		180	19	1	60.5	64
6024		180	28	2	88.3	79.7
6024 M		180	28	2	88.3	79.7
6224		215	40	2.1	156	131
6224 M		215	40	2.1	156	131
6324		260	55	3	208	186
61826 TN	130	165	18	1.1	32.5	34
61926 M		180	24	1.5	69.4	70
61926		180	24	1.5	69.4	70
16026		200	22	1.1	79.3	81.5
16026 M		200	22	1.1	79.3	81.5
6026		200	33	2	102	93.9
6026 M		200	33	2	102	93.9

Designations	Limiting speeds			Abutment and fillet dimensions			Mass kg	
	Grease r/min	Oil r/min	d <sub>a</sub> min	D <sub>a</sub> max	r <sub>a</sub> max			
61821 TN	4500	5300	110	125	1	0.323		
61921	4300	5000	111.5	138.5	1	0.805		
16021	4000	4800	110	155	1	1.2		
6021	4000	4800	114	151	2	1.56		
6021 M	3200	3800	116	179	2	3.82		
6221	2800	3400	118	212	2.5	8.25		
6321	4300	5000	115	135	1	0.499		
61822 TN	4000	4800	116.5	143.5	1	0.84		
61922	3800	4500	115	165	1	1.45		
16022	3800	4500	119	161	2	1.96		
6022	3800	4500	119	162	2	2.72		
6022 M	3000	3600	121	189	2	4.45		
6222	3000	3600	121	189	2	5.46		
6222 M	2600	3200	123	227	2.5	9.55		
6322	3800	4500	125	145	1	0.54		
61824 TN	3600	4300	126.5	158.5	1	1.15		
61924	3600	4300	126.5	158.5	1	1.54		
61924 M	3400	4000	125	175	1	1.6		
16024	3400	4000	125	171	1	1.82		
16024 M	3400	4000	129	171	2	2.05		
6024	3400	4000	129	171	2	2.68		
6024 M	2800	3400	131	204	2	5.3		
6224	2800	3400	131	204	2	6.33		
6224 M	2400	3000	133	247	2.5	14.5		
6324	3600	4300	136.5	158.5	1	0.774		
61826 TN	3400	4000	138	172	1.5	1.92		
61926 M	3400	4000	138	172	1.5	1.51		
61926	3200	3800	136.5	193.5	1	2.42		
16026	3200	3800	136.5	193.5	1	2.42		
16026 M	3200	3800	139	191	2	3.16		
6026	3200	3800	139	191	2	3.96		
6026 M	3200	3800	139	191	2	3.96		



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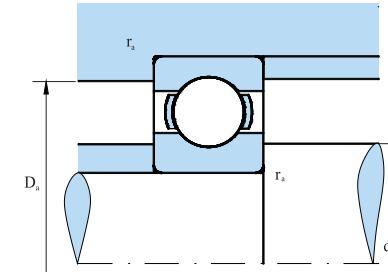
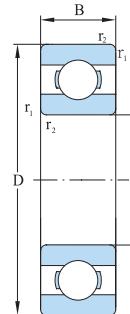
Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2min</sub>	Gr	Cor
					mm	
6226	130	230	40	3	166	148
6326		280	58	4	229	216
6326 M		280	58	4	229	216
61828 TN		175	18	1.1	34	36.5
61828 M		175	18	1.1	34	36.5
61928		190	24	1.5	71.2	74.6
16028		210	22	1.1	80.6	86.5
16028 M		210	22	1.1	80.6	86.5
6028		210	33	2	115	109
6028 M		210	33	2	115	109
6228	140	250	42	3	165	150
6228 M		250	42	3	165	150
6328		300	62	4	251	245
6328 M		300	62	4	251	245
61830 TN		190	20	1.1	42.5	44
61930		210	28	2	88.4	93
16030		225	24	1.1	92.3	98
6030		225	35	2.1	125	125
6030 M		225	35	2.1	125	125
6230		270	45	3	174	166
6230 M	150	270	45	3	174	166
6330		320	65	4	276	285
6330 M		320	65	4	276	285
61832 TN		200	20	1.1	44	48
61932		220	28	2	92.3	98
16032		240	25	1.5	99.5	108
16032 M		240	25	1.5	99.5	108
6032		240	38	2.1	143	143
6032 M		240	38	2.1	143	143
6232		290	48	3	186	186
6232 M		290	48	3	186	186
6332		340	68	4	312	285

Designations	Limiting speeds			Abutment and fillet dimensions			Mass kg	
	Grease r/min	Oil r/min	d <sub>a</sub> min	min		r <sub>a</sub> max		
				d <sub>a</sub> max	r <sub>a</sub> max			
6226	2600	3200	143	217	2.5	6.14		
6326	2200	2800	146	264	3	18		
6326 M	2200	2800	146	264	3	18.3		
61828 TN	3400	4000	146.5	168.5	1	0.828		
61828 M	3400	4000	146.5	168.5	1	0.93		
61928	3200	3800	148	182	1.5	1.6		
16028	3000	3600	146.5	203.5	1	3.08		
16028 M	3000	3600	146.5	203.5	1	2.5		
6028	3000	3600	149	201	2	3.25		
6028 M	3000	3600	149	201	2	3.89		
6228	2400	3000	153	237	2.5	7.45		
6228 M	2400	3000	153	237	2.5	9.44		
6328	2000	2600	156	284	3	22		
6328 M	2000	2600	156	284	3	22.3		
61830 TN	3000	3600	156.5	183.5	1	1.12		
61930	2800	3400	159	201	2	3.05		
16030	2600	3200	156.5	218.5	1	3.15		
6030	2600	3200	161	214	2	4.8		
6030 M	2600	3200	161	214	2	5.01		
6230	2000	2600	163	257	2.5	9.4		
6230 M	2000	2600	163	257	2.5	11.8		
6330	1900	2400	166	304	3	26		
6330 M	1900	2400	166	304	3	26.4		
61832 TN	2800	3400	166.5	193.5	1	1.19		
61932	2600	3200	169	211	2	3.25		
16032	2400	3000	168	232	1.5	3.7		
16032 M	2400	3000	168	232	1.5	4.61		
6032	2400	3000	171	229	2	5.9		
6032 M	2400	3000	171	229	2	6.41		
6232	1900	2400	173	277	2.5	14.5		
6232 M	1900	2400	173	277	2.5	14.6		
6332	1800	2200	176	324	3	29		



Harbin Bearing  
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## Deep groove ball bearings



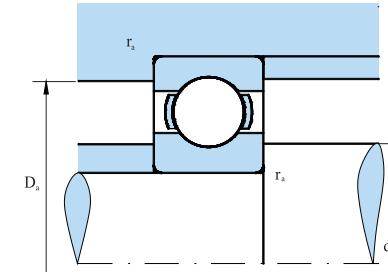
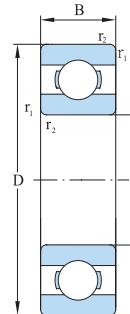
Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2min</sub>	Gr	Cor
					mm	
6332 M	160	340	68	4	312	285
61834 TN		215	22	1.1	54	58.5
61834 M		215	22	1.1	54	58.5
61934		230	28	2	93.6	106
61934 M		230	28	2	93.6	106
16034		260	28	1.5	119	129
16034 M		260	28	1.5	119	129
6034		260	42	2.1	168	173
6034 M		260	42	2.1	168	173
6234		310	52	4	212	224
6234 M		310	52	4	212	224
6334		360	72	4	312	340
6334 M		360	72	4	312	340
61836 TN		225	22	1.1	56	63
61936		250	33	2	119	134
61936 M		250	33	2	119	134
16036		280	31	2	138	146
6036		280	46	2.1	190	200
6036 M		280	46	2.1	190	200
6236		320	52	4	229	240
6336		380	75	4	351	405
61838 TN		240	24	1.5	67	73.5
61838 M		240	24	1.5	67	73.5
61938		260	33	2	117	134
61938 M		260	33	2	117	134
16038		290	31	2	148	166
16038 M		290	31	2	148	166
6038		290	46	2.1	195	216
6038 M		290	46	2.1	195	216
6238		340	55	4	255	280
6238 M		340	55	4	255	280
6338		400	78	5	371	430

Grease	Oil	Limiting speeds			Mass kg
		r/min	d <sub>a</sub> min	D <sub>a</sub> max	
			min	r <sub>a</sub> max	
1800	2200	176	324	3	31.1
2600	3200	176.5	208.5	1	1.56
2600	3200	176.5	208.5	1	1.87
2400	3000	179	221	2	3.4
2400	3000	179	221	2	5.19
2200	2800	178	252	1.5	5
2200	2800	178	252	1.5	5.83
2200	2800	181	249	2	7.9
2200	2800	181	249	2	8.23
1900	2400	186	294	3	17.5
1900	2400	186	294	3	18.4
1700	2000	186	344	3	34.5
1700	2000	186	344	3	34.9
2400	3000	186.5	218.5	1	1.65
2200	2800	189	241	2	5.05
2200	2800	189	241	2	5.27
2000	2600	189	271	2	6.6
2000	2600	191	269	2	10.5
2000	2600	191	269	2	10.7
1800	2200	196	304	3	18.5
1600	2000	196	364	3	42.5
2200	2800	198	232	1.5	2.12
2200	2800	198	232	1.5	2.38
2200	2800	199	251	2	5.25
2200	2800	199	251	2	5.85
2000	2600	199	281	2	7.9
2000	2600	199	281	2	8.11
2000	2600	201	279	2	11
2000	2600	201	279	2	11.1
1700	2000	206	324	3	23
1700	2000	206	324	3	23.2
1600	1900	210	380	4	49



Harbin Bearing  
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## Deep groove ball bearings



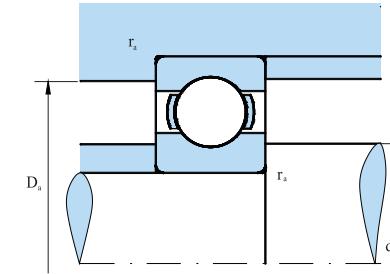
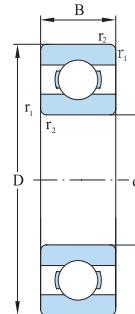
Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2</sub> min	Gr	Cor
					mm	
61840 M	200	250	24	1.5	76.1	102
61940		280	38	2.1	148	106
16040		310	34	2	168	190
16040 M		310	34	2	168	190
6040		310	51	2.1	216	245
6040 M		310	51	2.1	216	245
6240		360	58	4	270	310
61844 M	220	270	24	1.5	78	110
61944		300	38	2.1	151	180
61944 M		300	38	2.1	151	180
61944 X1M		309.5	38	2.1	151	180
16044		340	37	2.1	174	204
6044		340	56	3	247	290
6044 M		340	56	3	247	290
6244	240	400	65	4	296	365
61848 M		300	28	2	108	150
61948		320	38	2.1	159	200
61948 M		320	38	2.1	159	200
16048		360	37	2.1	178	220
6048		360	56	3	255	315
6048 M		360	56	3	255	315
6048 X1M	260	359.5	56	3	255	315
61852 M		320	28	2	111	163
61952		360	46	2.1	212	270
16052		400	44	3	238	310
6052		400	65	4	291	375
6052 M		400	65	4	291	375
61856 M	280	350	33	2	138	200
61956		380	46	2.1	216	285
61956 M		380	46	2.1	216	285
61956 X1M-1		390	46	4	216	285
61860 M		300	380	2.1	172	245

Grease	Oil	Limiting speeds			Mass kg	
		r/min	Abutment and fillet dimensions			
			d <sub>a</sub> min	D <sub>a</sub> max		
2200	2800	208	242	1.5	2.7	
2000	2600	211	269	2	7.4	
1900	2400	209	301	2	8.85	
1900	2400	209	301	2	10.3	
1900	2400	211	299	2	14	
1900	2400	211	299	2	14.3	
1700	2000	216	344	3	28	
1900	2400	228	262	1.5	3	
1900	2400	231	289	2	8	
1900	2400	231	289	2	8.5	
1900	2400	231	289.5	2	9.3	
1800	2200	231	329	2	11.5	
1800	2200	233	327	2.5	18.5	
1800	2200	233	327	2.5	18.8	
1500	1800	236	384	3	37	
1800	2200	249	291	2	4.5	
1800	2200	251	309	2	8.6	
1800	2200	251	309	2	8.9	
1700	2000	251	349	2	14.5	
1700	2000	253	347	2.5	19.5	
1700	2000	253	347	2.5	20.7	
1700	2000	253	346.5	2.5	20.7	
1700	2000	269	311	2	4.8	
1600	1900	271	349	2	14.5	
1500	1800	273	387	2.5	21.5	
1500	1800	276	384	3	29.5	
1500	1800	276	384	3	29.8	
1600	1900	289	341	2	7.4	
1500	1800	291	369	2	15.5	
1500	1800	291	369	2	15.6	
1500	1800	291	379	2	17.6	
1400	1700	311	369	2	10.5	



Harbin Bearing  
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## Deep groove ball bearings

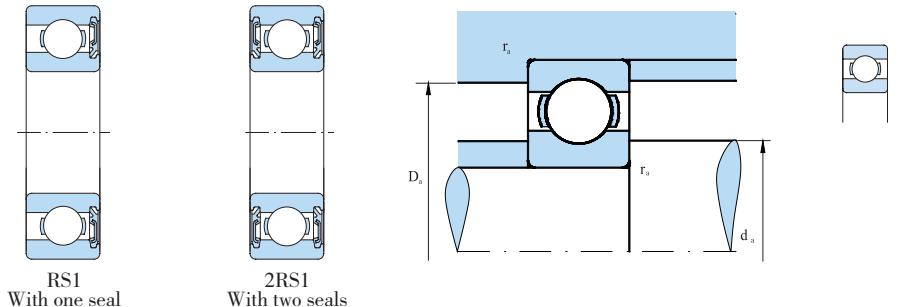
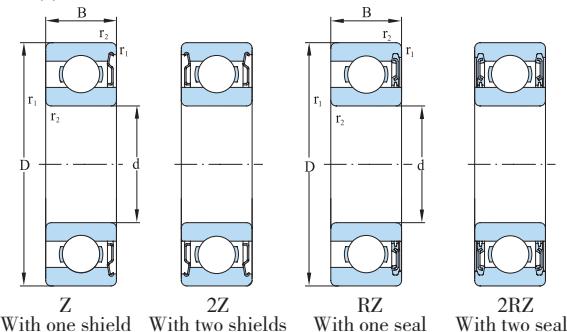


Designations	Boundary dimensions				Basic load ratings	
	d	D	B	r <sub>1,2min</sub>	Cr	Cor
					mm	
61864 M	320	400	38	2.1	172	255
61864		412	38	2.5	164	292
61964		440	56	3	214	395
6064		480	74	4	265	510
61968	340	460	56	3	282	420
61872	360	440	38	2.1	126	242
6072 F1		540	82	5	310	620
61876 F1	380	480	46	2.1	214	314
61976		520	65	4	266	550
61980 F3	400	540	65	4	273	582
6080 F1		600	90	5	370	780
61984 F1/C9	420	560	65	4	247	395
61984 F1		560	65	4	247	395
61988 F3	440	600	74	4	292	648
6088		650	94	6	390	880
61992 F3	460	620	74	4	299	678
619/500X3F1	500	660	75	5	304	716
60/500		720	100	6	415	1020
60/560N1MAS/C9	560	820	115	6	600	1500
160/800X2F1	800	1150	115	7.5	650	2080
618/850F1	850	1030	82	5	428	1303
618/1000F1	1000	1220	100	6	525	1720
618/1180F1	1180	1420	106	6	710	2580
618/1240X1	1240	1480	112	6	715	2660

Grease	Oil	Limiting speeds			Mass kg
		d <sub>a</sub> min	D <sub>a</sub> max	r <sub>a</sub> max	
		r/min	min	kg	
1300	1600	311	389	2	11
1300	1600	332	400	2.5	12.7
1300	1600	333	427	2.5	24.9
1100	1400	336	464	3	50.3
1100	1400	353	447	2.5	27
1100	1400	351	429	2	12.2
1000	1300	380	520	4	64.7
1000	1300	391	469	2	19
1000	1300	396	504	3	39.8
950	1200	416	524	3	39.4
900	1100	420	580	4	86.5
900	1100	436	544	3	41.9
900	1100	436	544	3	41.9
900	1100	456	584	3	60.5
850	1000	466	624	5	108
850	1000	476	604	3	63
750	900	520	650	4	68.8
750	900	526	694	5	135
630	750	586	794	5	208
500	550	820	1130	6	427
450	530	870	1010	4	144
340	400	1026	1194	5	230
320	360	1206	1394	5	310
300	340	1266	1454	5	356

**Deep groove ball bearing**

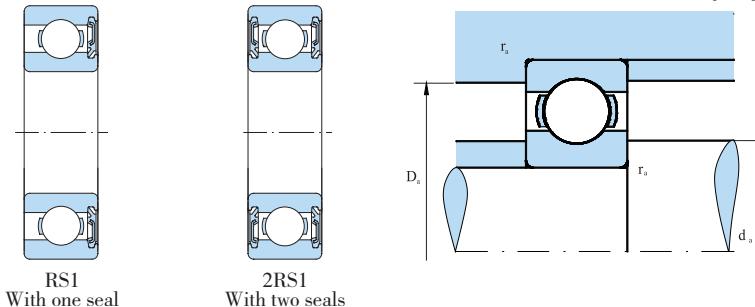
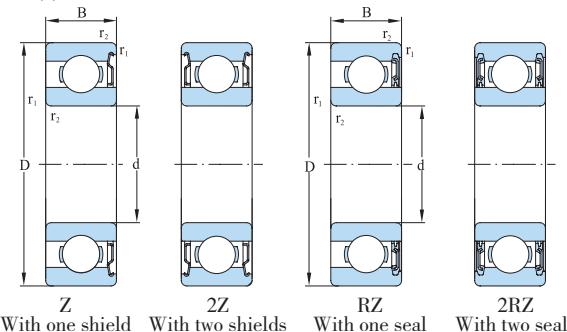
with shield(s) or seal(s)



Designations						Boundary dimensions			Basic load ratings		
-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	d	D	B	$r_{1,2\min}$	Cr	Cor
						mm			kN		
625-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	5	16	5	0.3	1.46	0.56
635-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	6	19	6	0.3	2.24	0.863
626-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	6	19	6	0.3	2.23	0.895
636-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	7	22	7	0.3	3.3	1.35
607-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	7	19	6	0.3	2.24	0.895
627-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	7	22	7	0.3	3.28	1.36
637-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	8	26	9	0.3	3.34	1.35
608-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	8	22	7	0.3	3.28	1.36
628-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	8	24	8	0.3	3.32	1.43
638-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	9	28	9	0.3	3.53	1.94
609-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	9	24	7	0.3	3.32	1.43
629-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	10	26	8	0.3	4.55	1.96
639-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	10	30	10	0.6	5.1	2.23
61800-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	12	19	5	0.3	1.83	0.924
61900-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	12	22	6	0.3	1.95	0.75
6000-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	12	26	8	0.3	4.59	1.97
6200-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	12	30	9	0.6	5.1	2.39
6300-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	12	35	11	0.6	7.66	3.47
61801-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	15	21	5	0.3	1.91	1.04
61901-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	15	24	6	0.3	2.25	0.98
6001-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	15	28	8	0.3	5.1	2.39
6201-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	15	32	10	0.6	6.76	3.05
6301-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	15	37	12	1	8.58	3.92
61802-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	17	24	5	0.3	2.08	1.26
61902-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	17	28	7	0.3	4.33	2.25
6002-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	17	32	9	0.3	5.62	2.84
6202-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	17	35	11	0.6	7.66	3.72
6302-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	17	42	13	1	11.4	5.4
61803-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	17	26	5	0.3	2.22	1.46
61903-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	17	30	7	0.3	4.6	2.55
6003-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	17	35	10	0.3	6.5	3.36
6203-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	17	40	12	0.6	10.3	4.79

**Deep groove ball bearing**

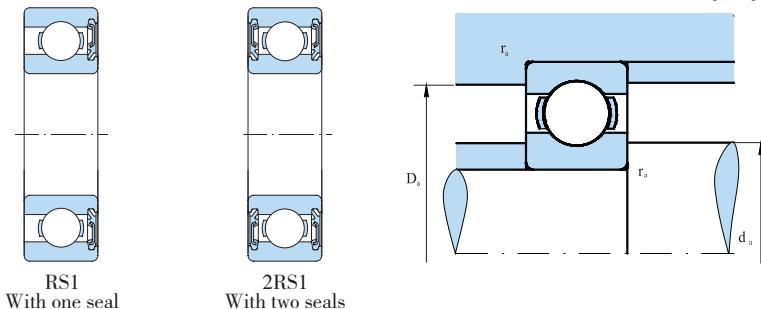
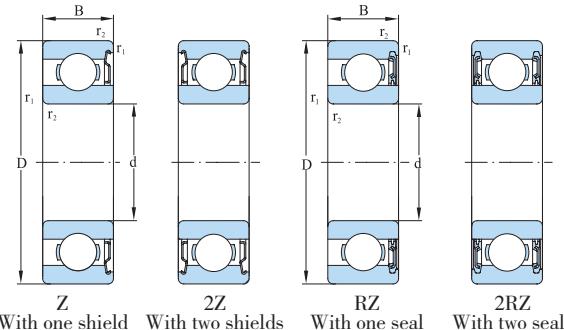
with shield(s) or seal(s)



Designations						Boundary dimensions			Basic load ratings		
-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	d	D	B	$r_{1,2\min}$	Cr	Cor
						mm			kN		
6303-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	17	47	14	1	13.5	6.55
61804-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	20	32	7	0.3	3.48	2.23
61904-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		37	9	0.3	6.38	3.65
6004-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		42	12	0.6	9.44	5.03
6204-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		47	14	1	12.99	6.65
6304-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		52	15	1.1	16	7.88
60/22-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	22	44	12	0.6	9.4	5.05
62/22-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		50	14	1	12.9	6.8
63/22-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		56	16	1.1	18.5	9.25
61805-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	25	37	7	0.3	3.84	2.8
61905-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		42	9	0.3	7.32	4.56
6005-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		47	12	0.6	10.1	5.85
6205-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		52	15	1	14	7.87
6305-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		62	17	1.1	22.5	11.6
60/28-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	28	52	12	0.6	10.7	6.63
62/28-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		58	16	1	16.6	9.54
63/28-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		68	18	1.1	25	12.1
61806-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	30	42	7	0.3	4.15	3.32
61906-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		47	9	0.3	8.05	5.37
6006-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		55	13	1	13.3	8.36
6206-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		62	16	1	19.5	11.3
6306-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		72	19	1.1	26.7	14.9
60/32-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	32	58	13	1	13.3	8.39
62/32-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		65	17	1	21.2	12.5
63/32-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		75	20	1.1	29.9	17
61807-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	35	47	7	0.3	4.29	3.6
61907-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		55	10	0.6	9.54	6.83
6007-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		62	14	1	16	10.3
6207-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		72	17	1.1	25.6	15.5
6307-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		80	21	1.5	33.4	19.2
61808-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	40	52	7	0.3	4.52	4.1
61908-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		62	12	0.6	12.2	8.9

Limiting speeds			Abutment and fillet dimensions			Mass
Grease		Oil	$d_{1\min}$	$D_{a\max}$	$r_{a\max}$	
2Z	2RZ		r/min	mm	kg	
16000	11000	19000	22	42	1	0.116
19000	13000	24000	22	30	0.3	0.0178
18000	12000	22000	22	35	0.3	0.0377
17000	11000	20000	24	38	0.6	0.0693
15000	10000	18000	25	42	1	0.103
13000	9500	16000	26.5	45.5	1	0.146
17000	10000	20000	26	40	0.6	0.074
14000	9700	16000	27	45	1	0.117
13000	9200	16000	28.5	49.5	1	0.178
17000	11000	20000	27	35	0.3	0.022
16000	10000	19000	27	40	0.3	0.0434
15000	9500	18000	29	43	0.6	0.0804
12000	8500	15000	30	47	1	0.128
11000	7500	14000	31.5	55.5	1	0.227
14000	8400	16000	32	48	0.6	0.101
12000	8100	14000	33	53	1	0.174
10000	7400	13000	34.5	61.5	1	0.293
15000	9500	18000	32	40	0.3	0.026
14000	8500	17000	32	45	0.3	0.0488
12000	8000	15000	35	50	1	0.117
10000	7500	13000	35	57	1	0.203
9000	6300	11000	36.5	65.5	1	0.356
12000	7200	14000	37	53	1	0.129
10000	7100	12000	37	60	1	0.231
9000	6500	11000	38.5	68.5	1	0.392
13000	8000	16000	37	45	0.3	0.03
11000	7500	14000	39	51	0.6	0.0776
10000	7000	13000	40	57	1	0.152
9000	6300	11000	41.5	65.5	1	0.286
8500	6000	10000	43	72	1.5	0.456
11000	7500	14000	42	50	0.3	0.033
10000	6700	13000	44	58	0.6	0.114

**Deep groove ball bearing**  
 with shield(s) or seal(s)



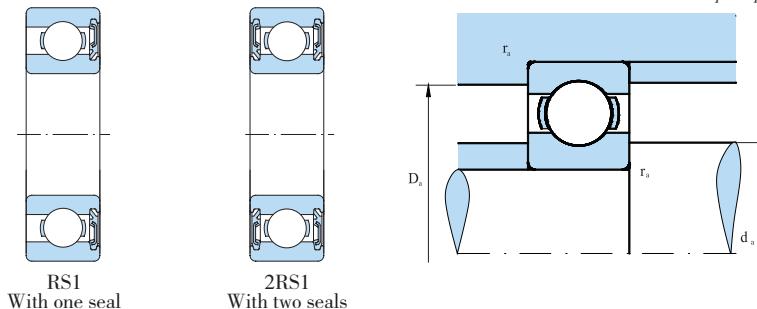
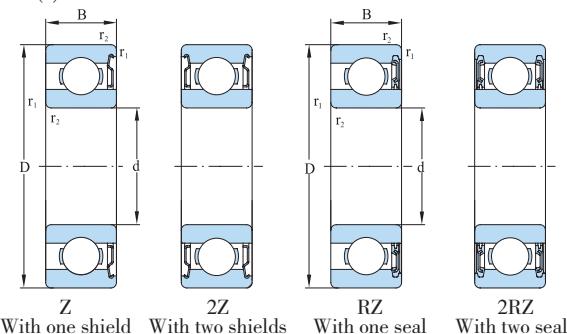
Designations						Boundary dimensions			Basic load ratings		
-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	d	D	B	$r_{1,2\min}$	Cr	Cor
						mm			kN		
6008-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	40	68	15	1	16.8	11.6
6208-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		80	18	1.1	27.6	17.4
6308-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		90	23	1.5	40.8	24
61809-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	45	58	7	0.3	4.73	4.5
61809-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		68	12	0.6	14.2	10.9
6009-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		75	16	1	19.9	14
6209-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		85	19	1.1	31.2	20.4
6309-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		100	25	1.5	48.9	29.3
61810-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	50	65	7	0.3	4.93	4.94
61910-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		72	12	0.6	14.6	10.4
6010-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		80	16	1	20.7	15.4
6210-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		90	20	1.1	35.1	23.2
6310-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		110	27	2	57.5	35.3
61811-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	55	72	9	0.3	9.07	8.45
61911-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		80	13	1	18.9	15.1
6011-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		90	18	1.1	26.7	20.1
6211-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		100	21	1.5	43.4	29.2
6311-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		120	29	2	71.6	44.8
61812-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	60	78	10	0.3	10.3	9.91
61912-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		85	13	1	19.4	16.2
6012-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		95	18	1.1	30.2	23
6212-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		110	22	1.5	47.8	32.9
6312-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		130	31	2.1	81.9	51.8
61813-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	65	85	10	0.6	10.8	10.7
61913-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		90	13	1	19.9	17.5
6013-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		100	18	1.1	31.9	24.9
6213-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		120	23	1.5	50.7	37.1
6313-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		140	33	2.1	92.8	59.7
61814-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	70	90	10	0.6	11.2	11.5
61914-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		100	16	1	23.7	21.1
6014-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		110	20	1.1	38.7	30.4
6214-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		125	24	1.5	55.8	41.1



Harbin Bearing  
Group Corporation

## Deep groove ball bearing

with shield(s) or seal(s)

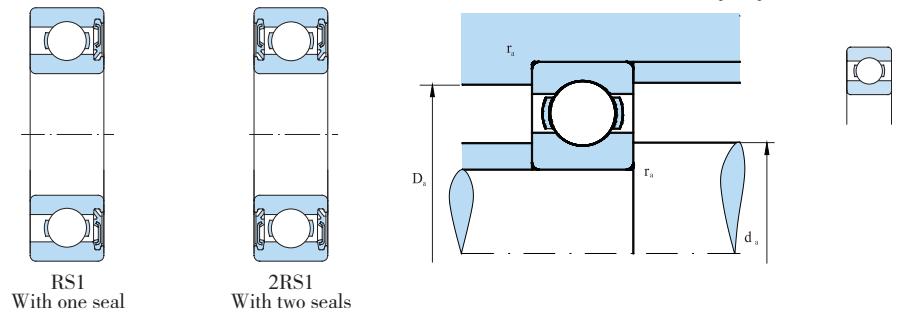
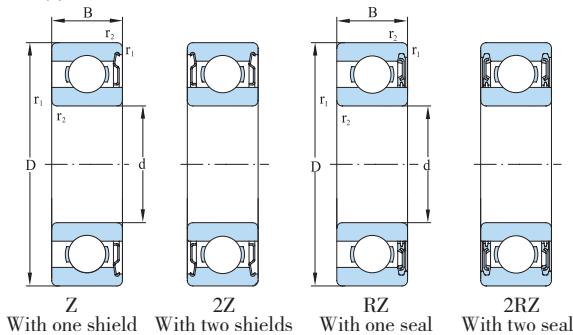


Designations						Boundary dimensions			Basic load ratings		
-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	d	D	B	$r_{1,2\min}$	Cr	Cor
						mm			kN		
6314-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	70	150	35	2.1	104	68
61815-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	75	95	10	0.6	11.3	11.9
61915-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		105	16	1	23.4	22.5
6015-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		115	20	1.1	40.3	33.2
6215-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		130	25	1.5	60.8	45.4
6315-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		160	37	2.1	113	77
61816-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		100	10	0.6	11.6	12.7
61916-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	80	110	16	1	25	23.9
6016-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		125	22	1.1	42.4	35.6
6216-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		140	26	2	71.5	54.3
6316-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		170	39	2.1	123	86.5
61817-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		110	13	1	16	16.8
61917-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	85	120	18	1.1	31.9	29.7
6017-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		130	22	1.1	47.3	40.1
6217-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		150	28	2	77.2	59.3
6317-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		180	41	3	133	96.6
61818-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		115	13	1	16.5	18
61918-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	90	125	18	1	32.8	31.5
6018-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		140	24	1.5	52.8	45.1
6218-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		160	30	2	96.1	71.5
6318-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		190	43	3	143	107
61819-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		120	13	1	18.6	18.6
61919-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	95	130	18	1.1	33.7	33.3
6019-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		145	24	1.5	58	50.1
6219-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		170	32	2.1	109	81.7
6319-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		200	45	3	153	118
61820-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		125	13	1	16.9	19.1
61920-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	100	140	20	1.1	43.9	42
6020-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		150	24	1.5	63.7	50.4
6220-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		180	34	2.1	122	92.7
6320-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		215	47	3	173	140
61821-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		130	13	1	17.4	20.4

Limiting speeds			Abutment and fillet dimensions			Mass
Grease		Oil	$d_{1\min}$	$D_{a\max}$	$r_{a\max}$	
2Z	2RZ		r/min	mm	mm	kg
4500	3000	5300	81	139	2	2.56
6300	4000	7500	79	91	0.6	0.145
6000	3600	7000	80	100	1	0.364
5600	3400	6700	81.5	108.5	1	0.621
4800	3200	5600	83	122	1.5	1.2
4300	2800	5000	86	149	2	3.06
6000	3600	7000	84	96	0.6	0.154
5600	3400	6700	85	105	1	0.384
5300	3200	6300	86.5	118.5	1	0.862
4500	3000	5300	89	131	2	1.46
3800	2600	4500	91	159	2	3.62
5300	3400	6300	90	105	1	0.27
5300	3400	6300	91.5	113.5	1	0.527
5000	3000	6000	91.5	123.5	1	0.886
4300	2800	5000	94	141	2	1.84
3600	2400	4300	98	167	2.5	4.35
5300	3200	6300	95	110	1	0.3
5000	2900	6000	96.5	118.5	1	0.579
4800	2800	5600	98	132	1.5	1.19
3800	2600	4500	99	151	2	2.63
3400	2400	4000	103	177	2.5	5.87
5000	3000	6000	100	115	1	0.285
4800	2800	5600	101.5	123.5	1	0.554
4500	2800	5300	103	137	1.5	1.16
3600	2400	4300	106	159	2	2.19
3200	2300	3800	108	187	2.5	5.07
4800	3000	5600	105	120	1	0.313
4500	2600	5300	106.5	133.5	1	0.785
4300	2600	5000	108.5	142	1.5	1.15
3400	2400	4000	111	169	2	3.15
3000	2200	3600	113	202	2.5	7
4500	2800	5300	110	125	1	0.32

**Deep groove ball bearing**

with shield(s) or seal(s)



Designations						Boundary dimensions			Basic load ratings		
-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	d	D	B	r <sub>1,2</sub> min	Cr	Cor
						mm			kN		
61921-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	105	145	20	1.1	46.3	44.8
6021-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		160	26	2	69.8	61.2
6221-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		190	36	2.1	133	104
6321-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		225	49	3	182	153
61822-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	110	140	16	1	24.3	27.2
61922-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		150	20	1.1	47.8	47.7
6022-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		170	28	2	75.1	67.3
6222-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		200	38	2.1	144	117
6322-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		240	50	3	203	180
61824-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	120	150	16	1	25	26
6024-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		180	28	2	88.3	79.7
6224-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		215	40	2.1	156	131
61826-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	130	165	18	1.1	32.5	34
6026-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		200	33	2	102	93.9
6226-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		230	40	3	156	132
61828-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1	140	175	18	1.1	34	36.5
6028-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		210	33	2	115	109
6030-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		150	225	35	2.1	125
6032-Z	-2Z	-RZ	-2RZ	-RS1	-2RS1		160	240	38	2.1	143
											143

Designations		Boundary dimensions		Basic load ratings		Limiting speeds			Abutment and fillet dimensions			Mass
-Z	-2Z	D	B	r <sub>1,2</sub> min	Cr	Grease	Oil	d <sub>a</sub> min	D <sub>a</sub> max	r <sub>a</sub> max	kg	
-RZ	-2RZ	mm	mm	mm	Cor	2Z	2RS1	r/min	mm	kg	kg	
4300	2500	5000	111.5	138.5	1	0.816						
4000	2400	4800	114	151	2	1.59						
3200	2200	3800	116	179	2	3.7						
2800	2100	3400	118	212	2.5	8.05						
4300	2600	5000	115	135	1	0.6						
4000	2400	4800	116.5	143.5	1	0.849						
3800	2400	4500	119	161	2	1.96						
3000	2000	3600	121	189	2	4.45						
2600	1900	3200	123	227	2.5	9.54						
3800	2400	4500	125	145	1	0.65						
3400	2200	4000	129	171	2	2.05						
2800	1900	3400	131	204	2	5.26						
3600	2200	4300	136	158.5	1	0.93						
3200	2000	3800	139	191	2	3.15						
2600	1700	3200	143	217	2.5	5.8						
3400	2000	4000	146.5	168.5	1	0.99						
3000	1800	3600	149	201	2	3.35						
2600	1700	3200	161	214	2	4.8						
2400	1600	3000	171	229	2	5.9						











